Standard wheels and axles

Ferrule (aluminum foil, aluminum flashing, brass sheet, etc)

Lathe-turned face

Cut faces on four sides

Drill 1/2 in holes on bottom face; fill with lead sinkers to meet 5 oz regulation weight (approx. 2 oz or 0.3 cu in of lead).

Original faces top and bottom

Tip painted black (or optionally drilled for graphite insert)

Tip painted black (or optionally drilled for graphite insert)